



| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 58855**

Wednesday, May 19, 2010 1:42:24 PM



Page 2

Item ID: D3935-4

Accept



Setup Start



Revision ID:

Item Name: Pylon Wall Protector, RH

Stop



Start Date: 5/19/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 5/26/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

8106510

(44)

130

Identify as per dwg &amp; Stock Location: 258A

0.00



Packaging

Memo

0.00

Packaging

Pup/26 (4)

140

QC2 Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

10/05/26  
P 10-5-26  
(4)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |  |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
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|      |      |                    |    |      |     |                                     |                          |  |
|      |      |                    |    |      |     |                                     |                          |  |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, May 19, 2010 1:42:29 PM

Page 1

Work Order ID: 58855



Parent Item: D3935-4



Parent Item Name: Pylon Wall Protector, RH

Start Date: 5/19/2010

Required Date: 5/26/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|---------------|----------------|--------|
| MLEXS.125-F60029-04             |                        | Purchased     | No          |                     |                  | 100             | sf                 | 2,018.975      | 8.048       | 33,           |                |        |
|                                 |                        |               |             |                     |                  |                 |                    |                |             |               | LB 10-5-20     |        |
| GE PLASTICS LEXAN SHEET         |                        |               |             |                     |                  |                 |                    |                |             |               |                |        |

Location

Loc Qty

Loc Code

MAT

2018.9758

111710

64

112585

152.333

114032

1802.6428

114032

④

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
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| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

|  |  |                     |         |
|--|--|---------------------|---------|
| <b>DART AEROSPACE LTD</b>                    |  | <b>Work Order:</b>  | 5885    |
| <b>Description:</b> Pylon Wall Protector, RH |  | <b>Part Number:</b> | D3935-4 |
| <b>Inspection Dwg:</b> D3935 <b>Rev:</b> B   |  | <b>Page 1 of 1</b>  |         |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|-----------|------------------|--------|--------|----------------------|----------|
| 5.68              | +/-0.030  | 5.68             |        |        |                      |          |
| 12.68             | +/-0.030  | 12.68            |        |        |                      |          |
| 18.75             | +/-0.030  | 18.75            |        |        |                      |          |
| 19.00             | +/-0.030  | 19.00            |        |        |                      |          |
| 20.25             | +/-0.030  | 20.25            |        |        |                      |          |
| 22.75             | +/-0.030  | 22.75            |        |        |                      |          |
| 23.73             | +/-0.030  | 23.73            |        |        |                      |          |
| 28.63             | +/-0.030  | 28.63            |        |        |                      |          |
| 32.75             | +/-0.030  | 32.75            |        |        |                      |          |
| 1.00              | +/-0.030  | 1.00             |        |        |                      |          |
| 3.50              | +/-0.030  | 3.50             |        |        |                      |          |
| 9.00              | +/-0.030  | 9.00             |        |        |                      |          |
| 14.70             | +/-0.030  | 14.70            |        |        |                      |          |
| 16.20             | +/-0.030  | 16.50            |        |        |                      |          |
| 33.40             | +/-0.030  | 33.40            |        |        |                      |          |
| 34.25             | +/-0.030  | 34.26            |        |        |                      |          |
| 34.60             | +/-0.030  | 34.60            |        |        |                      |          |
| 34.72             | +/-0.030  | 34.72            |        |        |                      |          |
| 22.85             | +/-0.030  | 22.85            |        |        |                      |          |
| 19.15             | +/-0.030  | 19.15            |        |        |                      |          |
| 35.39             | +/-0.030  | 35.39            |        |        |                      |          |
| 0.125             | +/-0.010  | .134             |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |

|                     |         |                    |          |                            |     |
|---------------------|---------|--------------------|----------|----------------------------|-----|
| <b>Measured by:</b> | RB      | <b>Audited by:</b> | S        | <b>Prototype Approval:</b> | N/A |
| <b>Date:</b>        | 10-5-20 | <b>Date:</b>       | 10/05/20 | <b>Date:</b>               | N/A |

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 09.11.17 | New Issue | KJ         |          |

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|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

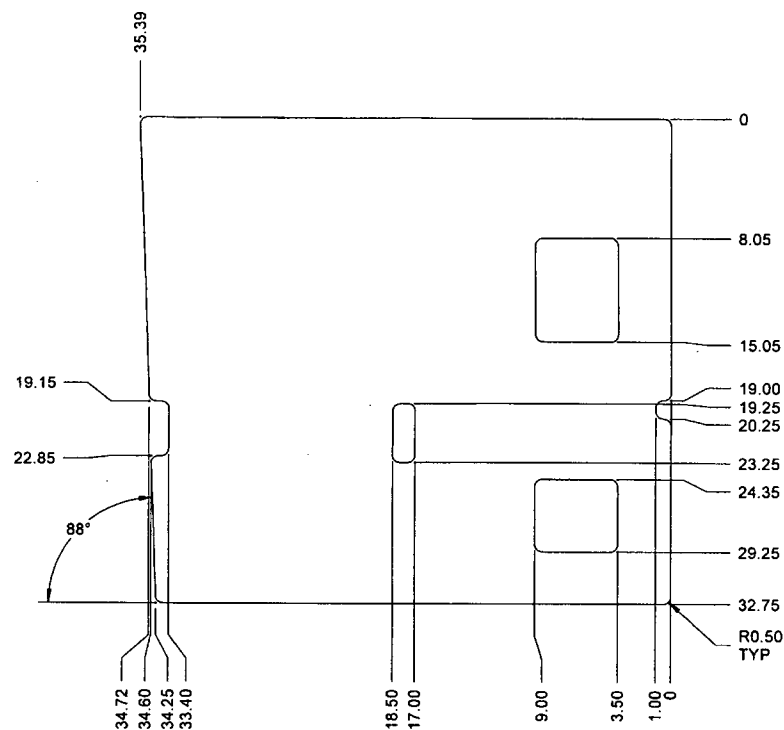
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries





**D3935-1 PYLON WALL PROTECTOR, LH**  
(TEXTURED SIDE SHOWN)

**RELEASE**  
2009-10-22  
*MD*

**NOTES:**

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK  
REF DART SPEC MLEXX.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8922

| B          | ADD -3, -4 (SHEET 3, 4) | HS  | 09.08.19     |
|------------|-------------------------|---|--------------|
| A          | NEW ISSUE               | HS  | 09.04.21     |
| REV.       | DESCRIPTION             | BY  | DATE         |
| DESIGN     | <i>AS</i>               | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |              |
| DRAWN      | <i>PH</i>               |   |              |
| CHECKED    | <i>PH</i>               | DRAWING NO.   | REV. B       |
| MFG. APPR. | <i>DS</i>               | D3935   | SHEET 1 OF 4 |
| APPROVED   | <i>MD</i>               | TITLE   | SCALE        |
| DE APPR.   | <i>MD</i>               | PYLON PROTECTOR   | NTS          |
| DATE       | 09.08.19                | COPYRIGHT © 2009 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |

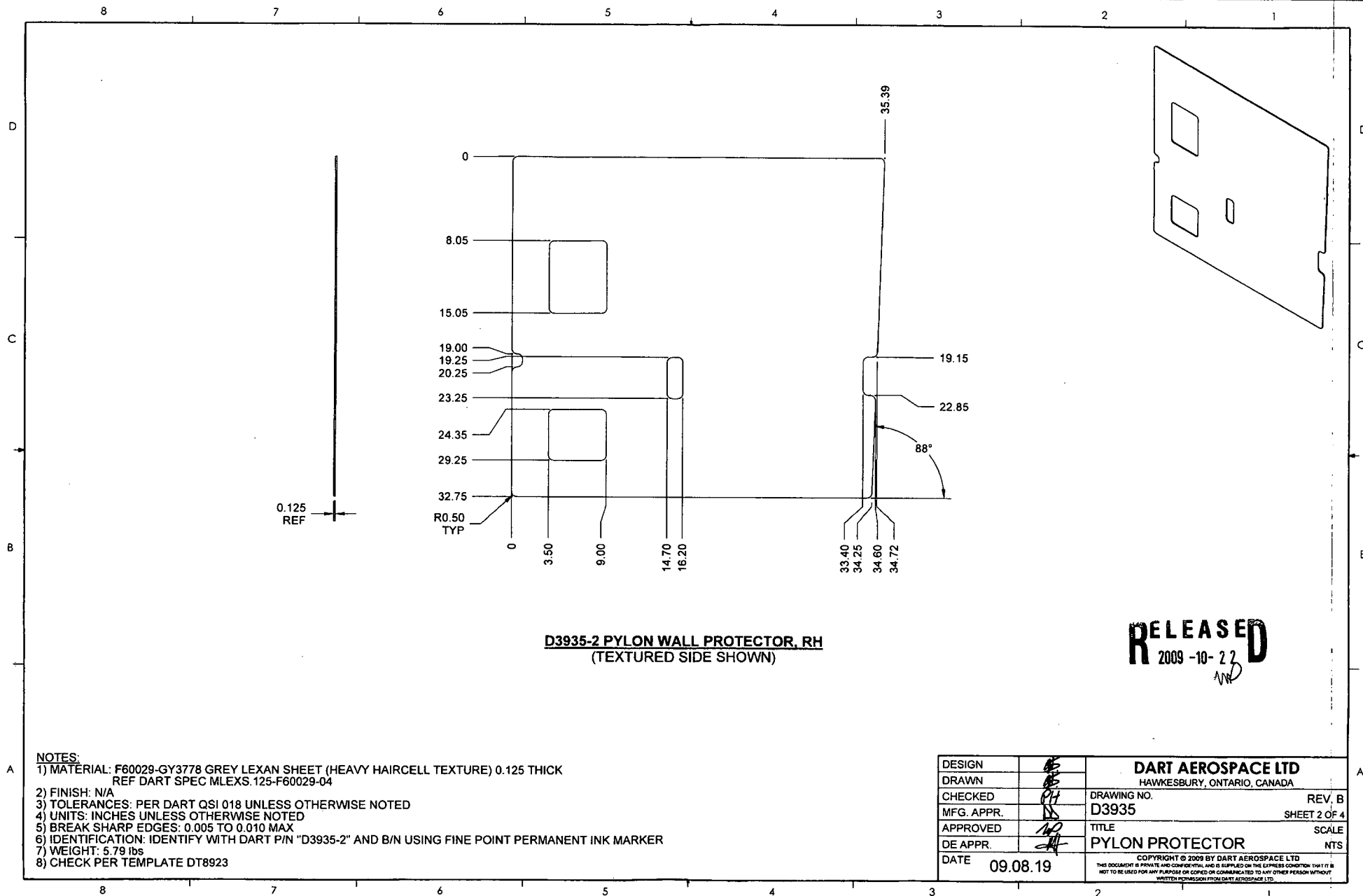
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|      |      |                    |    |      |     |                                     |                          |

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



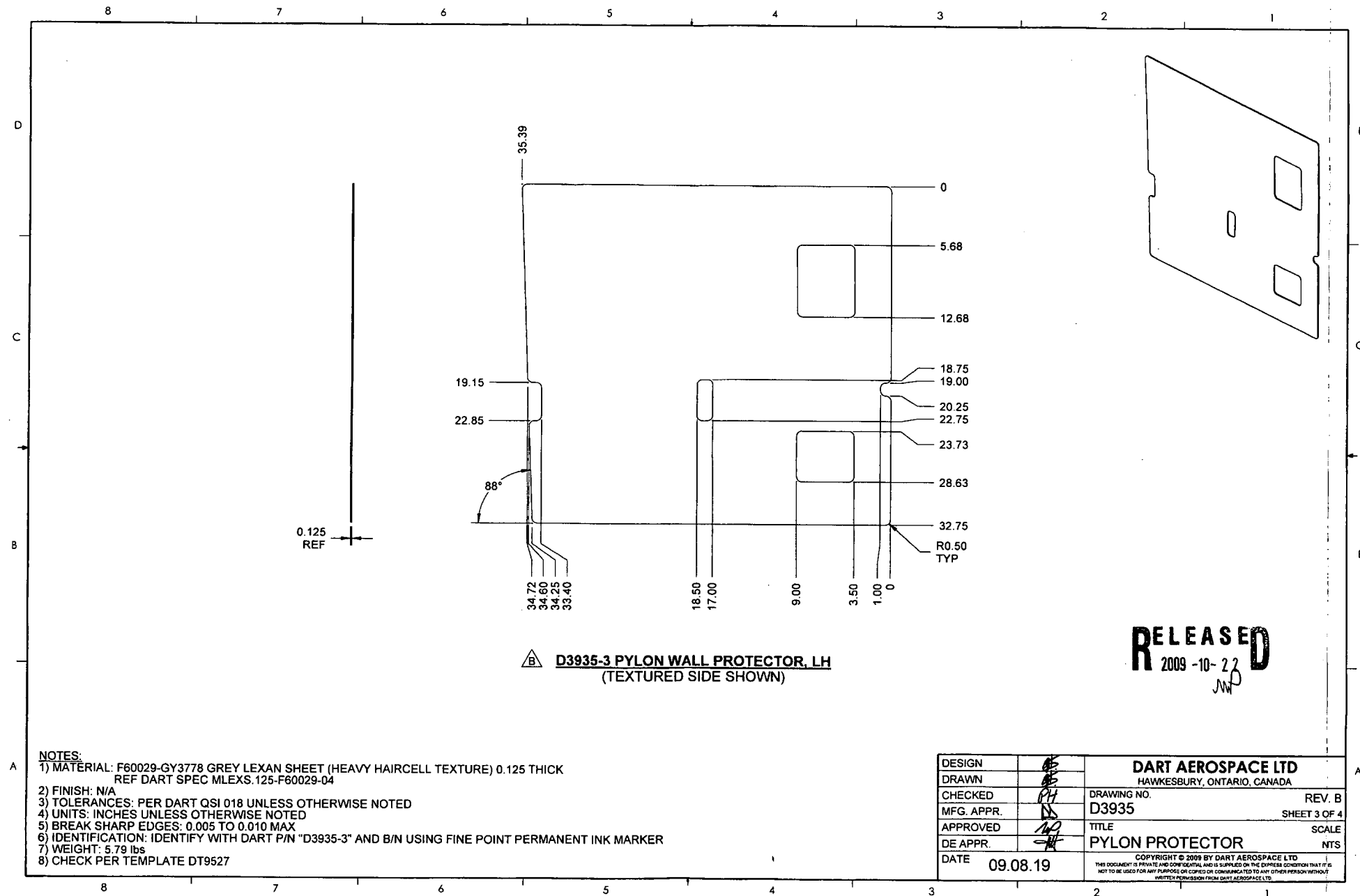
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|      |      |                    |    |      |     |                                     |                          |

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|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

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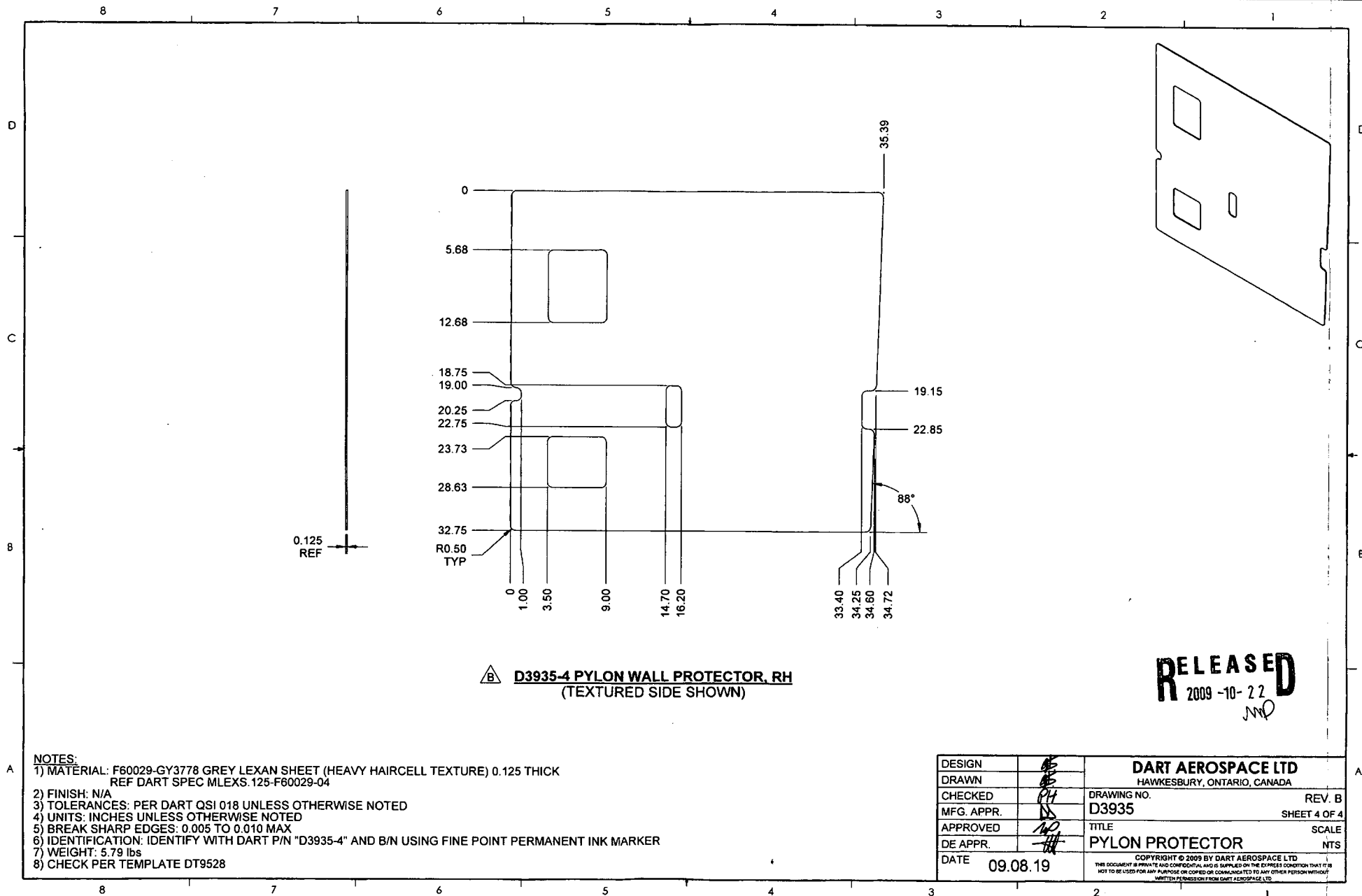
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|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

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|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

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